

Manual: Battery Powered Electro-hydraulic Rescue Tools

A DANGER

Understand manual before use. Operating AMKUS Rescue Systems without understanding the manual, receiving proper training, and using appropriate personal protective equipment is a misuse of AMKUS equipment. This manual does not fully address safety. Additional safety information is published in AMKUS Safety Manual LAA-001 and Safety Data Sheet LAA-028 for hydraulic fluid. Instructions for safe operation of DeWALT lithium ion batteries and chargers are included with DeWALT packaging. Obtain safety information at www.amkus.com/resources/information







CUTTER	Model: AMK-iC550	
SPREADER	Model: AMK-iS240, AMK-iS280	
COMBI TOOL	Model: AMK-iCT516	
RAM	Model: AMK-iTR230	
BATTERY	36 VDC 4Ah LITHIUM ION, DeWALT® DCB360 Part#: AMK-IBATT	
CHARGER	DeWALT® DC9000 1 Hour Charger, 110 VAC Part#: AMK-ICHRG	
HYDRAULIC SYSTEM	Self-contained, 10,150 PSI (700 bar) high-speed single stage pump	
HYDRAULIC FLUID	AMKUS MV2 (Mineral Oil base) part#: KF0006	
	Safety Data Sheet (SDS) for AMKUS MV2 Hydraulic Fluid is available at AMKUS.com and CHEMTREC.com	

AMKUS RESCUE SYSTEMS

www.amkus.com

4201 Montdale Drive, Valparaiso, IN 46383-4098 USA 800-592-6587 • 219-548-5000 • Fax 219-476-1669



PERSONAL RESPONSIBILITY CODE

The member companies of FEMSA that provide emergency response equipment and services want responders to know and understand the following:

- Firefighting and Emergency Response are inherently dangerous activities requiring proper training in their hazards and the use of extreme caution at all times.
- It is your responsibility to read and understand any user's instructions, including purpose and limitations, provided with any piece of equipment you may be called upon to use.
- 3. It is your responsibility to know that you have been properly trained in Firefighting and /or Emergency Response and in the use, precautions, and care of any equipment you may be called upon to use.
- 4. It is your responsibility to be in proper physical condition and to maintain the personal skill level required to operate any equipment you may be called upon to use.
- It is your responsibility to know that your equipment is in operable condition and has been maintained in accordance with the manufacturer's instructions
- Failure to follow these guidelines may result in death, burns or other severe injury.



Fire and Emergency Manufacturers and Service Association P.O. Box 147, Lynnfield, MA 01940 • www.FEMSA.org



Safety information for AMKUS Electric Rescue Tools is found in document LAA-001, SAFETY MANUAL FOR AMKUS RESCUE SYSTEMS which is intended to be used in conjunction with this operations manual.



Safety Data Sheet (SDS) LAA-028 for AMKUS MV2 Hydraulic Fluid is available at AMKUS.com and CHEMTREC.com

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1.0 MEANING OF SAFETY SIGNAL WORDS

A safety related message is identified by a safety alert symbol and a signal word to indicate the level of risk involved with a particular hazard. Per ANSI standard Z535.6-2011, the definitions of the four signal words are as follows:



DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.



NOTICE is used to address practices not related to physical injury.

2.0 SPECIFICATIONS

2.1 GENERAL SPECIFICATIONS

Model - DeWALT DCB360 Nominal voltage [Volts DC] 36 Battery capacity [Ah] 4.0 Dimensions; Length X Width X Height Inches (mm) 6.2 X 3.6 X 3.3 (158 X 92 X 84) Weight LB (kg) 2.87 (1.3) CHARGER SPECIFICATIONS Part#: AMK-ICHRG Model; DeWALT DC9000 Input power [Volts AC] 120 Output [Volts DC] 36 Charge current [mA] 0-3000 Dimensions; Length X Width X Height Inches (mm) 8.5 x 6.1 x 3.5 (216 x 155 x 89) Charge Time (minutes) 60 OPERATING LIMITS Guaranteed no-load LwA sound level (CEI EN 60745-1 and CEI EN 60745-2-8) [dB] 95 No-load operator Lpa (CEI EN 60745-1 and CEI EN 60745-2-8) [dB] 79 Vibrations (CEI EN 60745-1 and EN ISO 5349) (m/s²) 2.56 Operating temperature range Degrees F (C) -25 to 140 (-32 to 60) ELECTRIC DRIVE SPECIFICATIONS Input voltage [Volts] 36 Rated input current; minimum / maximum [Amps] 2.75 / 4.75 HYDRAULIC SPECIFICATIONS Fluid Type; AMKUS MV2 Hydraulic Fluid (part number)	BATTERY SPECIFICATIONS Part#: AMK-IBATT		
Battery capacity [Ah]	Model - DeWALT	DCB360	
Dimensions; Length X Width X Height Inches (mm) 6.2 X 3.6 X 3.3 (158 X 92 X 84) Weight LB (kg) 2.87 (1.3) CHARGER SPECIFICATIONS Part#: AMK-ICHRG Model; DeWALT DC9000 Input power [Volts AC] 120 Output [Volts DC] 36 Charge current [mA] 0-3000 Dimensions; Length X Width X Height Inches (mm) 8.5 x 6.1 x 3.5 (216 x 155 x 89) Charge Time (minutes) 60 OPERATING LIMITS Guaranteed no-load LwA sound level (CEI EN 60745-1 and CEI EN 60745-2-8) [dB] 95 No-load operator Lpa (CEI EN 60745-1 and CEI EN 60745-2-8) [dB] 79 Vibrations (CEI EN 60745-1 and EN ISO 5349) (m/s²) 2.56 Operating temperature range Degrees F (C) -25 to 140 (-32 to 60) ELECTRIC DRIVE SPECIFICATIONS Input voltage [Volts] 36 Rated input current; minimum / maximum [Amps] 2.75 / 4.75 HYDRAULIC SPECIFICATIONS Fluid Type; AMKUS MV2 Hydraulic Fluid (part number) KF0006	Nominal voltage [Volts DC]	36	
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(216 x 155 x 89)	Charge current [mA]	0-3000	
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ELECTRIC DRIVE SPECIFICATIONS Input voltage [Volts] 36 Rated input current; minimum / maximum [Amps] 2.75 / 4.75 HYDRAULIC SPECIFICATIONS Fluid Type; AMKUS MV2 Hydraulic Fluid (part number) KF0006	Vibrations (CEI EN 60745-1 and EN ISO 5349) (m/s²)	2.56	
Input voltage [Volts] 36 Rated input current; minimum / maximum [Amps] 2.75 / 4.75 HYDRAULIC SPECIFICATIONS Fluid Type; AMKUS MV2 Hydraulic Fluid (part number) KF0006	Operating temperature range Degrees F (C)	-25 to 140 (-32 to 60)	
Rated input current; minimum / maximum [Amps] 2.75 / 4.75 HYDRAULIC SPECIFICATIONS Fluid Type; AMKUS MV2 Hydraulic Fluid (part number) KF0006	ELECTRIC DRIVE SPECIFICATIONS		
HYDRAULIC SPECIFICATIONS Fluid Type; AMKUS MV2 Hydraulic Fluid (part number) KF0006	Input voltage [Volts]	36	
Fluid Type; AMKUS MV2 Hydraulic Fluid (part number) KF0006	Rated input current; minimum / maximum [Amps] 2.75 / 4.75		
71 7 2 7 (1 7	HYDRAULIC SPECIFICATIONS		
Maximum operating pressure PSI (bar) 10,150 (700)	Fluid Type; AMKUS MV2 Hydraulic Fluid (part number)	KF0006	
	Maximum operating pressure PSI (bar)	10,150 (700)	

2.2 CUTTER SPECIFICATIONS

Part#: AMK-iC550	
MECHANICAL SPECIFICATIONS	
Dimensions; Length X Width X Height Inches (mm)	29.2 X 6.9 X 8.6 (741 X 175 X 218)
Weight (excl. battery) LB (kg)	44.4 (20.1)
Cutter Opening inches (mm)	5.9 (150)
Cutter Rating	A6 / B6 / C7 / D7 / E7

2.3 SPREADER SPECIFICATIONS

Part#: AMK-iS240	
MECHANICAL SPECIFICATIONS	
Length	30.1 X 11.1 X 8.8 (764 X 282 X 223)
Weight (excl. battery) LB (kg)	46.2 (21)
Max Spreading Distance inches (mm)	24.0 (609)
Max Spreading Distance (with optional ERT tips) inches (mm)	32.0 (813)

Part#: AMK-iS280	
MECHANICAL SPECIFICATIONS	
Length	32.1 X 7.0 X 8.8 (815 X 177 X 223)
Weight (excl. battery) LB (kg)	49.1 (22.3)
Max Spreading Distance inches (mm)	28.0 (711)
Max Spreading Distance (with optional ERT tips) inches (mm)	36.0 (914)

2.4 COMBI TOOL SPECIFICATIONS

Part#: AMK-iCT516	
MECHANICAL SPECIFICATIONS	
Length	28.9 X 6.9 X 8.6 (734 X 175 X 218)
Weight (excl. battery) LB (kg)	47.1 (21.4)
Max Spreading Distance inches (mm)	15.6 (396)
Cutter Opening inches (mm)	7.3 (185)
Cutter Rating	A6 / B6 / C6 / D7 / E7

2.5 TELESCOPIC RAM SPECIFICATIONS

Part#: AMK- iTR230	
MECHANICAL SPECIFICATIONS	
Dimensions; Length X Width X Height Inches (mm)	17.0 X 7.9 X 11.4 (432 X 200 X 290)
Weight (excl. battery) LB (kg)	36.1 (16.4)
Length Retracted inches (mm)	11.4 (290)
Length Extended inches (mm)	22.6 (574)
Extensions Lengths Available inches (mm)	10, 18 and 27 (254, 457 and 686)
Max Extended Length (achieved with 27" extension) inches (mm)	49.6 (1260)

3.0 DESCRIPTION

3.1 TOOL COMPONENTS

AMKUS ION tools have a 36 Volt direct current motor which drives a hydraulic pump. Pressurized oil moves a piston to operate the tool.

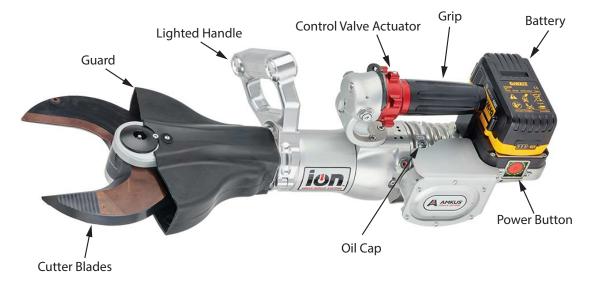
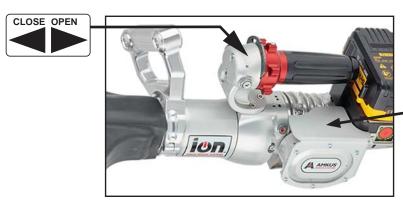


FIGURE 3.1a



FIGURE 3.1b

3.2 SAFETY MARKINGS



4201 Montdale Drive, Valparaiso, IN 46383-4098 800-592-6587 • 219-548-4000

SERIAL NO: K123456 DATE OF MFG: 12/2016 MODEL: AMK—IC550 SYSTEM PRESSURE: 10,150 PSI (700 BAR) FLUID TYPE: AMKUS MV2 36VDC, Imin 2.75, Imax 4.75

▲ DANGER

UNDERSTAND MANUAL BEFORE USE.
OPERATING AMKUS RESCUE SYSTEMS
WITHOUT UNDERSTANDING THE
MANUAL RECEIVING PROPER TRAINING,
AND USING APPROPRIATE PERSONAL
PROTECTION EQUIPMENT IS A MISUSE
OF AMKUS EQUIPMENT. OBTAIN SAFETY
INFORMATION AT WWW.AMKUS.COM

4.0 SAFETY CONSIDERATIONS

NOTICE

AMKUS electric motors, batteries, and chargers are not waterproof and are not intended for immersion.

Consult Safety Manual LAA-001 for risk associated with electric rescue tools. Consult DeWALT safety data sheet for risk associated with DeWalt DCB battery and charger. Observe warnings provided with the battery and charger.

4.1 PROTECTIVE CLOTHING

It is the responsibility of the user to ensure that appropriate protective clothing and equipment are used to provide protection from those hazards to which personnel are exposed or could be exposed while working with this product.

4.2 TRAINING

This product is designed to be used by emergency services personnel to facilitate the extrication of victims from entrapment. Its use should be limited to trained personnel only. All personnel using this equipment are assumed to have completed a course of instruction that is acknowledged as being educationally sound by the local authority having jurisdiction over such training. This document contains basic operating and maintenance instructions only.

4.3 OPERATING CONSIDERATIONS

AMKUS ION Tools are intended for intermittent use with sufficiently longs pauses to allow the oil to cool. If the tool becomes too hot to touch, the temperature is above 120 deg F (49°C). When oil temperature reaches 158°F (70°C) the efficiency is significantly reduced and the tool should be stopped to cool down.

- · Avoid overheating.
- Keep motor cooling vents unobstructed and the heat sink fins clean.
- Remove the battery prior to cleaning, servicing, or inspecting the tool.
- · Make sure to power off tool prior to replacing tips.
- After use, clean off any accumulated oil, grease, dirt, or corrosive substances.
- · Use a damp cloth and soapy water to clean components.

NOTICE

Store electric tools in a secure dry place that can only be accessed by authorized staff.

5.0 SET-UP PROCEDURE

AMKUS equipment is manufactured with superior craftsmanship and quality that is backed by the standard warranty which is published on the AMKUS website. Normally, AMKUS equipment is prepared and serviced by your dealer prior to delivery. If, however, you have decided to place the equipment into service yourself, remove equipment from the packing cartons and carefully inspect for damage. Damage that occurs during shipment should be reported immediately to the carrier.

5.1 CHARGE THE BATTERY

Charge the battery before use;

- Plug the charger into 110 VAC power outlet before inserting a battery pack
- · Insert the battery pack into the charger
- The charger has a three-light charge indicator that blinks according to the state of the charge of the battery pack.
- · Charging is complete when three red lights remain ON
- The battery is fully charged and may be used, or left in the charger



Figure 5.1

☆・ □	0% - 33%	1st light blinks
•□	33% - 66%	1st light on, 2nd light blinks
• ●終日	66% - 99%	1st, 2nd lights on, 3rd light blinks
• • • •	100%	1st, 2nd, 3rd lights on

5.2 INSTALL THE BATTERY

A quick push slides the battery into the tool. Slide the battery onto the tool until the latch clicks.



Figure 5.2

5.3 POWER ON/OFF

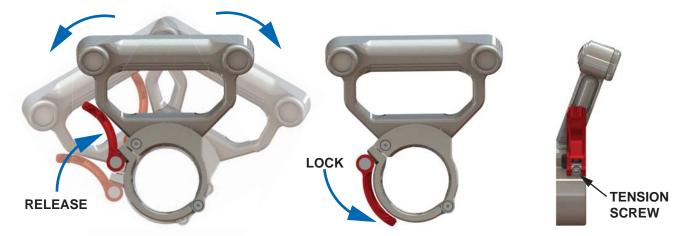
Press and hold the red power button for 3 seconds. The green lights on the button will flash 3 times. Release the button when the lights stay lit. Press and hold the red switch for 2 seconds to shut off the rescue tool. The power is off when the lights are off. The rescue tool will power off automatically after 20 minutes of inactivity.



Figure 5.3

5.4 ROTATING HANDLE

ION cutter and combi tools come equipped with a 360° swiveling handle that has variable tension.



Flip the red latch handle up on the tool's cuff to rotate the rescue tool, and flip it down to lock the handle position.

To increase rotating handle tension, tighten the tension screw shown above.

5.4.1 HANDLE LIGHTS

AMKUS dual handle lights have three levels of intensity. To operate these lights, press the button located behind each light. The lights can be powered OFF by scrolling through each setting to OFF, or by a single button press from a setting that's been powered ON for over 5 seconds. Continuous burn time is about 60 hours on low. Battery saver function will turn the lights off after 15 minutes of continuous use.



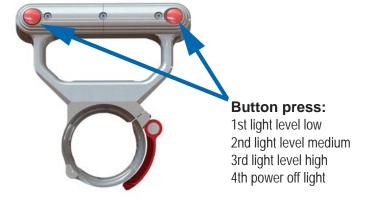


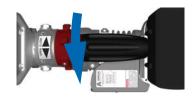
Figure 5.4.1

5.5 CONTROL VALVE ACTUATOR

The control valve actuator is equipped with a deadman safety feature, which causes the control valve actuator to return to OFF of figure 5.5 when released. The movement of the tool will stop and hold its position and load. The control valve actuator controls the motor and hydraulic pump. Battery protection software is installed in the battery to avoid overload from users attempting to re-start the pump when the tool is against stroke ends. The control valve actuator has three positions (see fig. 5.5)



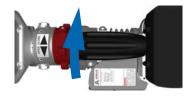




CLOSE: counter clockwise rotation closes the tool



OFF (Neutral postion): The control valve actuator returns to the center with motor stopped



OPEN: clockwise rotation opens the tool

Figure 5.5

Verify operation of control valve actuator by checking to see it returns automatically to the neutral position. The silver indicator will be lined up with the center axis of the hand grip in the neutral position.

6.0 OPERATION

6.1 BATTERY CHARGE STATUS





Figure 6.1

Check the battery charge status using the indicator lights on the battery by pushing the status button on the battery.

6.2 WHEN TO CHANGE THE BATTERY

ION tools always keep power ON when you're running the tool. Operation can continue until the motor starts to slow down. When the motor sounds slower, stop & change to a charged battery. The battery management system maintains power until the battery is drained. Allow the battery to cool before charging. Also allow the battery to fully charge before using it again.





Figure 6.2

NOTICE

Draining a battery's charge completely may result in overheating or battery damage reducing the battery's longevity. Wait for the battery to cool down before placing the battery in a charger. Ensure the battery is completely charged before installation in a tool.

ACAUTION

Shorting the battery terminals together may cause burns or a fire. When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws, or other small metal objects, that can make a connection from one terminal to another.

ACAUTION

Liquid ejected from the battery may cause irritation or burns. Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.

6.3 CUTTING

A slight rotation of the control valve actuator runs just the electric motor and pump. Rotating the control valve actuator regulates the hydraulic flow rate and power delivered to the tool. Rotating the control valve actuator to the end stops provides maximum hydraulic flow rate and power.



Figure 6.3a

To perform a cutting operation, open the cutter blades. Place the blades around the object to be cut. Close the blades to cut the object. Maximum cutting forces are obtained nearest the pivot point when possible. Start the cut with the blades engaged as deep as possible. After making the cut, open the blades and remove the tool. When operating the cutter, take care to be positioned to the side of the cutter. As the cutter blades meet resistance, the rescue tool may rotate (drift). If tool rotation places the user or others in jeopardy, immediately release the control valve actuator. The deadman safety feature of the control valve actuator should immediately return the control valve actuator to the center (neutral) position, and the movement of the blades will stop. Reposition cutter as needed to maintain optimum cutting performance.

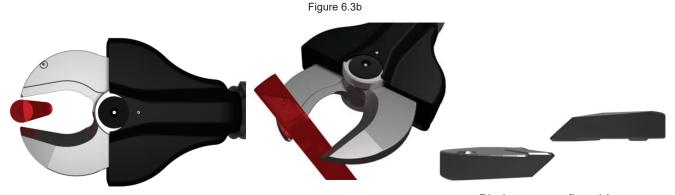
The blades on AMKUS cutters have been proven effective for cutting steering columns, brake pedals, latching mechanisms, and other such items as may be necessary for extrication. However, this cutter is not intended as a piercing tool for heavy metal. Therefore, when cutting, care must be taken to insure that the tips of the blades have a clear path of travel. The tips of the blades will pierce the sheet metal body panels of most automobiles, but care must be taken to avoid obstacles like the heavy metal backing plates behind seat belt mounts, door hinges, and latching mechanisms or locks. Please note that the blades are not unbreakable, and should not be used to cut hardened items such as tie rods, leaf springs or spindles. Attempting to cut such items may cause damage to the blades that could result in blade failure.

NOTICE

Blades can break if positioned incorrectly. If blades start to flex sideways (tool rolls as space between blades increases), stop immediately and reconsider cutting strategies.



CORRECT POSITIONING



INCORRECT POSITIONING

Blades start to flex sideways

6.4 SPREADING / SQUEEZING / LIFTING



Figure 6.4a

The spreader can be used for spreading, squeezing, pulling and lifting operations. When spreading, squeezing or lifting, make sure that the spreader tips are positioned to maintain maximum contact with the surfaces to be spread or gripped. Always stabilize the object being lifted. When operating the spreader, the tool may rotate as it meets resistance. If tool rotation places the user or others in jeopardy, immediately release the control valve actuator and modify your procedure. The deadman safety feature should immediately return the control valve actuator to the center (neutral) position, and the movement of the arms will stop. Then seek another purchase point that does not cause the same problem.







STARTING POSITION

Figure 6.4b

See 7.2 for exchanging spreader tips

6.5 TELESCOPING RAM OPERATION





Figure 6.5a

The Telescopic ram has two stages that extend out in sequence. The larger diameter first stage has a higher force than the second stage due to its larger diameter. The head on the second stage is permanently installed, whereas the base of the ram is removable so an extension may be added. (See section 7.1)

Identify the crush zone. These are areas under the load and around the load with risk of crushing from a falling or rolling load. Position the ram base securely against a support surface. Excess space may be taken up using cribbing, or a ram extensions Extend the lifting head to the object being displaced. Ensure nearby people are clear of the crush zone before lifting or retracting. Displace the object only as far as needed. Stop to stabilize the load in increments as the load is lifted or lowered. The telescoping ram is used in pushing and lifting objects with pistons extending. The load is held when the control valve actuator is in OFF (neutral) position. The ram is NOT to be used for pulling tension loads with pistons retracting.

The handle position is adjustable by pulling out the spring loaded handle release and rotating the handle as needed. Re-position the carrying handle to avoid interference with the load. The tool may be moved carried with the handle in any locked position.

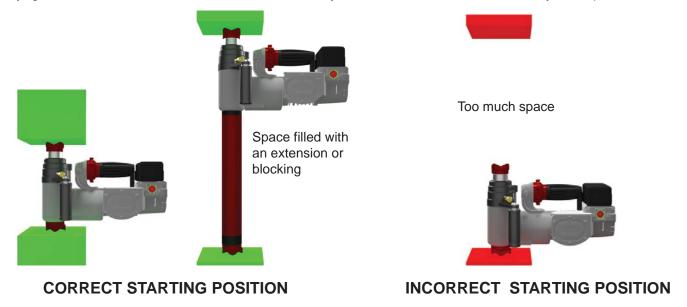


Figure 6.5b

7.0 ACCESSORIES 7.1 RAM EXTENSIONS

Ram extensions are available in three lengths and fit onto the telescopic ram.





To Remove: Line up the dots and pull



To Install: Line up the dots, push on and twist

Figure 7.2

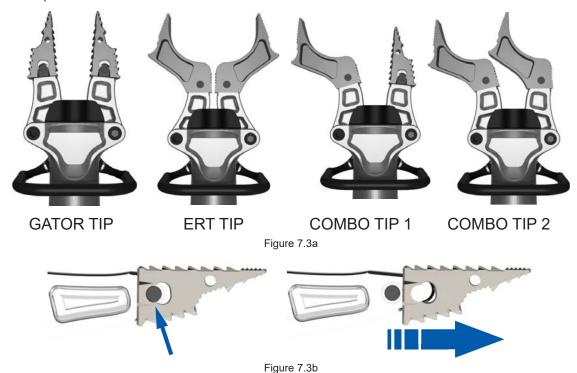
▲WARNING

Stacking extensions adds pivot points that may cause the load to become unstable. Sudden movement can occur in unstable loads having potential to cause severe injury or death. Only use one extension at a time. (For examples, see LAA-001 Safety Manual For Amkus Rescue Tools)

7.2 EXTENDED REACH SPREADER TIPS

The ION spreader has removable tips. To remove the spreader tip, use a thumb and finger to depress the spring loaded tip pins. To re-install the spreader tip, depress the spring loaded tip pins, and slide the tip back into place. Be sure that both pins return fully to their original positions.

The reach and versatility of the spreader can be increased by using the Extended Reach Tips (ERT). ERT tips are interchangeable with the standard tips.



7.3 CHAIN USE

Chain kits are available for spreaders.



Transport chain is NOT rated for overhead lifting. Injury or death may occur from improper chain use. Observe chain safety guidelines established by the Authority Having Jurisdiction.



Figure 7.1a

Setup and operation of both chain kits are the same:

- Secure chains around the load removing slack using grab hooks to latch fully across the chain (tip of hook must not to be inserted into holes of the chain link)
- Remove slack in the chain using quick adjust links (spreader), or grab hooks (combi)
- Tension the chain slightly and check to see that the connections are stable and safe
- Activate the control valve actuator to close the arms and draw the load

Chain rating; 3/8" grade 70 Transport chain, working load limit 6600 lbs (2994 kg)



K-CHAIN24-30 (for use by iS240 Spreader)

Figure 7.1b



Figure 7.1c

8.0 SAFETY GUARDS

Tools with moving blades or arms have a guard over the moving parts. The guard is secured with screws which can be removed to clear debris during maintenance. Replace guards after maintenance.



Operating rescue tools can result in injury or death from laceration, projectile (high speed flying debris) and pinch point injuries. Stay clear of the path of travel. Avoid unnecessary risk. (For examples, see LAA-001 Safety Manual For Amklus Rescue Tools)



Figure 8.0

9.0 MAINTENANCE

PERIODIC MAINTENANCE SCHEDULE

Frequency (Hours of Use)	Operation	Method	Person in charge
AFTER USE	CHECK BLADES FOR WEAR or DAMAGE	SEE 9.1.1	Operator
EVERY 8 HOURS	GREASE THE CENTER PIN	SEE 9.1.4	Operator
EVERY 8 HOURS	CHECK THE TOOL FOR DAMAGE, VERIFY OPERATING CONTROLS	Visual	Operator
EVERY 8 HOURS	ENSURE ALL NUTS AND BOLTS ARE SECURE		Operator

Perform all maintenance, inspection and cleaning operations with the power supply disconnected and the tool cool (see the person responsible in the maintenance schedule); Annual maintenance shall be completed regardless of how many hours the tool has been used since it's last maintenance. Clean the tool before starting any maintenance work.

9.1 ROUTINE MAINTENANCE

9.1.1 CHECK THE BLADES

The use of damaged blades decreases the cutting efficiency of the tool and can overheat the motor.

Replace the blades when they become: worn, cracked or gouged. (Consult AMKUS Rescue Systems)

9.1.2 HYDRAULIC MAINTENANCE

NOTICE

Immediately remove malfunctioning or damaged tools from service. Consult your dealer or AMKUS Rescue Systems.



Do not adjust pressure relief valve . User adjustment of the pressure relief valve voids the warranty.



Misuse of AMKUS Rescue Systems can result in a wide variety of hazards and consequences. Remain aware of and avoid misuse situations. (For examples, see LAA-001 Safety Manual For Amklus Rescue Tools)

AMKUS Electric tools are equipped with an internal relief valve. In case of an unexpected pressure drop have a qualified AMKUS repair technician check the pressure relief valve to ensure that it's operating properly.

• User adjustment of the pressure relief valve is a misuse of the tool.



9.1.3 MOTOR MAINTENANCE

· Keep the motor cooling vents clean and unobstructed

9.1.4 GREASE THE CENTER PIN

Periodically or daily (if used multiple times daily) check that the center pin is greased. To grease the pin, use lithium-based water-repellent grease and apply it with a manual grease gun (see example below), pumping the grease into the grease nipple (indicated by the arrow in fig. 9.1.4).

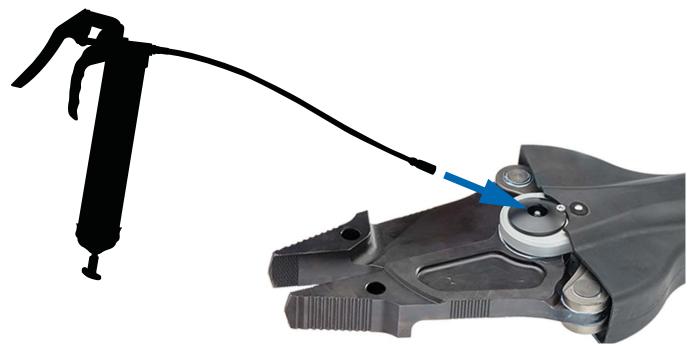


Figure 9.1.4

9.1.5 HANDLE LIGHT BATTERY REPLACEMENT

To replace the batteries for either of the independent lights located at opposite ends of the handle, remove the corresponding lid screws with a 3mm hex key. Insert one CR123A battery into each of the battery holders. Use the hex key to tighten the lid screws back into position.

Battery change; remove the screws and covers. Replacement batteries; CR123 lithium ion battery (2 required).

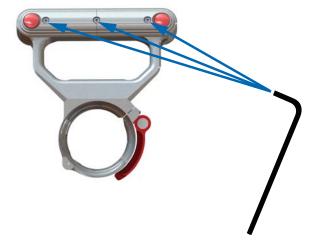


Figure 9.1.5

10.0 TROUBLESHOOTING

10.1 GENERAL

Malfunctions can be divided into three sections:

- 1. Malfunction of the electric motor
- 2. Malfunction of the hydraulic system
- 3. Malfunctions unrelated to the rescue tool



ALL SERVICE MUST BE PERFORMED BY QUALIFIED SERVICE TECHNICIANS IN OBSERVANCE OF SAFETY REGULATIONS.

Remedies marked by the letter **M** require the intervention of the Maintenance technician.

Remedies marked with the letter **O** can be performed by the Operator.

10.2 TROUBLESHOOTING THE MOTOR

FAULT	POSSIBLE REASON	POSSIBLE REMEDY	PERFORMED BY
	Battery Defective	Replace	0
MOTOR DOES NOT START	Tool not turned on	Press power for 3 seconds	0
	Battery not charged	Charge battery	0

FAULT	POSSIBLE REASON	POSSIBLE REMEDY	PERFORMED BY
ELECTRIC	Battery overheated	Wait for it to cool down	0
MOTOR OVERHEATED	Cooling Vents obstructed	Clean	0

10.3 TROUBLESHOOTING THE HYDRAULICS

FAULT	POSSIBLE REASON	POSSIBLE REMEDY	PERFORMED BY
OUTWARD STROKE DOES NOT BEGIN	Control valve actuator damaged	Replace	M
	Battery Shorted	Replace Battery	0
MOTOR DOES NOT STOP	Control valve actuator Stuck	Blow out control valve with air/Consult Authorized AMKUS Service Tech	M,O
OUTWARD STROKE DISCONTINUOUS	Max. pressure valve fault	Consult AMKUS Service Department	M,O

11.0 INSPECTION, CLEANING, DECONTAMINATION, AND STORAGE

- 1. Always store the tool securely in a clean, dry space.
- 2. Relieve the pressure on the tools after use by backing off the end stop.
- 3. Charge the battery.

BEFORE BEING PLACED BACK IN SERVICE, the rescue tool must be inspected to this list:

1. Check to see that all rescue tool markings are legible.

Contact your local dealer or AMKUS Rescue Systems for replacement labels.

- 2. Wipe the tool clean.
- If the rescue tool becomes contaminated, determine the nature of the contamination. IE: biological, chemical, radioactive. The authority having jurisdiction may follow internal decontamination guidelines or request technical advice from AMKUS Rescue Systems.
- 4. Inspect the tool, controls and battery after each use for damage, leakage and excessive wear.
- 5. If rescue tool damage or excessive wear is noticed, remove the rescue tool from service immediately; contact your local dealer or AMKUS Rescue Systems for service.
- 6. Install battery and verify tool operation.



Any rescue tool failing any part of the checklist is unsafe for use and must have the problem corrected before use or being placed back into service. Operating a rescue tool that has failed the checklist is a misuse of this equipment. Contact your local dealer or Amkus Rescue Systems.

12.0 PARTS, SERVICE AND TECHNICAL INFORMATION

Parts, service and technical information may be obtained from your local AMKUS dealer, or by contacting AMKUS Rescue Systems.